

### Gloss organization Powder Coating and Liquid Coating (not included wheel coating)

List A - Definition Gloss unit

		Powder Coating		Liquid Coating	
Gloss value-grades	Abbr.: Gloss value-grades	Geometry	Gloss unit Reflectometer value	Geometry	Gloss unit Reflectometer value
tuff mat	ST	60°	5 to 14	85°	<31
mat	MA	60°	15 to 29	85°	31 to 56
satin mat	SM	60°	30 to 54	60°	30 to 54
satin glossy	SG	60°	55 to 70	60°	55 to 70
glossy	GL	60°	71 to 85	20°	>35 to 84
high glossy	HG	60°	> 85	20°	>85

DIN EN ISO 2813

List B - Definition Article-No.

		Powder Coating new nomenclature	Liquid Coating
Gloss value-grades	Abbr.: Gloss value-grades	Gloss value - reference Article-No. Place 6.	Gloss value - reference Article-No. Place 7.
tuff mat	ST	0	M
mat	MA	1	M
satin mat	SM	2	H
satin glossy	SG	3	H
glossy	GL	4	G
high glossy	HG	5	G