

Processing

BD7360XRU999
BD7520VH2735

DURELASTIC-Spray-Gelcoat
DURELASTIC-Metallic-Color Paste

1. PURPOSE

These Info contain the proceeding with the application of Gelcoat BD7360XRU999 with the colour paste BD7520VH2735 for the achievement of the colour **approx RAL 9006 (silver alu)**, whereby the following data are to be considered.

2. PRODUCT/ AID

- BD7360XRU999 DURELASTIC-Spray-Gelcoat, transparent
- BD7520VH2735 DURELASTIC-Metallic-Color Paste, silver alu
- 400900 DURELASTIC-Resin Thinner
- electrically mixer

3. WORK ROUTINE

1. Step: to attack DURELASTIC-Metallic-Colour Paste

Weigh out from BD7520VH2735 and 400900 in the ratio 1:1, thereby submit the Resin Thinner . Mix the components with a mixer by approx. 2000-3000 U/ min. for approx. 3 min, until a uniform, homogeneous, mash-like mass develops.

Computation of the necessary quantity, because addition to the Gelcoat amounts to 10 %; example: For **20 kg** Gelcoat BD7360XRU999 are needed, converted **2 kg** Metallic-Colour Paste-Master batch, to the individual components **1kg BD7520VH2735 and 1 kg of 400900**

2. Step: Addition the Metallic-Colour Paste-Master batch to BD7360XRU999

Add Metallic-Colour Paste-Master batch with a dosage of **10%** to Gelcoat BD7360XRU999, mix it homogenously with approx. 2000-3000 U/min for 2-3 min

Always note when mixing that no colouring paste and/or explanation remains sticking to the bundle inner wall.

4. APPLICATION

With the application is to be considered to avoid runner formation absolutely. Only an evenly applied, Gelcoat, not running off, guarantees an optically uniform surface.

5. FURTHER REMARKS

Apart from the points described above the usual processing guidelines apply.

Further information contains our safety data sheets.